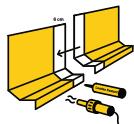


LEADAX ORIGINAL PROCESSING INSTRUCTIONS

- Leadax Original is installed and worked in a similar way to traditional lead flashing.
- Leadax Original can be used in any climate worldwide (-50°C/+100°C).
- Temperature changes have little or no effect on the expansion or contracting of the product. Leadax Original can be installed from -20 °C, but could be more difficult to process. The ideal installation temperature is from 5 °C upwards.
- Long lengths of Leadax Original can be installed without any problems. The maximum length is the length of the roll and a minimum overlap of 80 mm is sufficient.
- Always make sure the surface is dry and free of grease and dust before applying Leadax Original.
- An overlap (80 mm) can be made by using hot air or Leadax high-tack sealant. The recommended welding temperature is 350-400 °C, depending on the ambient temperature. Use the Leadax roller to press down the welding seam.
- In places and areas which are frequently exposed to wind, Leadax Original can be secured using Leadax high-tack sealant. When moulded or used as facing material, we recommend securing with Leadax high-tack sealant. Also use Leadax high-tack sealant to seal off any edges and seams.
- Leadax Original can be fastened to joints using Leadax fixing clips.
- After application, remove the protective film from the face and reverse.
- Leadax Original is suitable with all types of roofing materials (EPDM, bitumen, plastics and metals). On these materials, only use Leadax high-tack sealant for fixation (no hot air).
- The product is designed to dismantle, which means that it can be recycled at the end of its service life. The materials can be reclaimed and used for new Leadax products.
- Leadax Original can be used on all lead code 5 applications. However for flat and low-slope roofs you have to seal edges and seams with Leadax high-tack sealant.



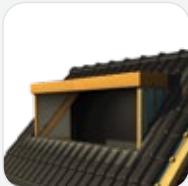
Overlap



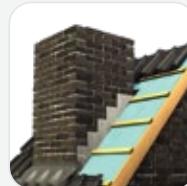
Cavity wall



Extension



Dormer



Chimney



Valley



FREQUENTLY USED APPLICATIONS

CAVITY WALLS AND WINDOW CASINGS

1

Leadax Original can be used as a water barrier in (cavity) walls and under window casings.

CHIMNEY

2

At the intersection between chimney bases and roof tiles.

RIDGES

3

Leadax Original can be used as a water barrier on the ridge of a (tiled) roof.

DORMER

4

Leadax Original can be applied to the base of dormers and skylights as a waterproofing layer and at the joint between dormer side walls and tiled roofs.

EXTENSION

5

As a watertight connection between an outside wall and an extension. Use Leadax masonry clips to attach Leadax to masonry joints.

VALLEY GUTTERS

6

Leadax Original can be used as valley gutters and waterproofing on the ridges of (tiled) roofs.